

MaxiCaps® and Cartridges for the biopharmaceutical industry



A profile of Sartorius Stedim Biotech

Sartorius Stedim Biotech is a leading provider of cutting-edge equipment and services for the development, quality assurance and production processes of the biopharmaceutical industry. Its integrated solutions covering fermentation, filtration, purification, fluid management and lab technologies are supporting the biopharmaceutical industry around the world to develop and produce drugs safely, timely and economically. For next generation processes, Sartorius Stedim Biotech focuses on single-use technologies and addedvalue services to meet the rapidly changing technology requirements of the industry it serves. Strongly rooted in the scientific community and closely allied with customers and technology partners, the company is dedicated to its philosophy of "Turning science into solutions".

Headquartered in Aubagne, France, Sartorius Stedim Biotech is listed on the Eurolist of Euronext Paris. With its own manufacturing and sales companies in Europe, North America and Asia, Sartorius Stedim Biotech enjoys a worldwide presence. Its key manufacturing and R&D location is in Germany.



Filtration Technology

Sartorius Stedim Biotech MaxiCaps® and Cartridges are especially used for pilot scale applications and production. Sartorius Stedim Biotech provides a broad range of different membrane materials as well as depth filter materials to match the multiple application requirements of the biopharmaceutical industry. Featuring multiple connector styles, adaptor types and filter formats, Sartorius Stedim Biotech MaxiCaps® and Cartridges can be easily incorporated into any filtration process.

Final Sterilizing Grade Filters

The Sartorius Stedim Biotech product range of Sterilizing Grade Filter elements for liquids consists of 3 different types of hydrophilic membrane filters.

- Featuring ultra low binding Cellulose
 Acetate membranes, Sartobran® P filters
 are typically used for filtration of high
 value pharmaceuticals like coagulation
 factors, vaccines and preservative
 containing solutions.
- Sartopore® 2, Sartopore® 2 XLG & XLI filters provide highest total throughput performance based on the highly asymmetric PES membrane, assuring lowest filtration costs, e.g. in media filtration.
- Sartolon® filter elements are ideal for filtration for a wide range of solvents and liquids containing solvents.

Prefiltration

Biological solutions often contain heavy loads of particles and other contaminants which prematurely plug 0.2 μ m rated and smaller size membrane filters. The use of Sartorius Stedim Biotech prefilters protects downstream Sterilizing Grade Filters effectively and enhances significantly their total throughput performance.

Sartoclean® CA membrane prefilters are used for bioburden reduction in front of final membrane filters assuring highest product yields by lowest unspecific adsorption due the cellulose acetate membrane material. In combination with glass fibre fleeces Sartoclean® GF prefilters add adsorptive power to enhance the clarification effect.

Sartopure® PP 2 polypropylene depth filters are the ideal choice for removal of hard, non deformable particles upstream of final membrane filters to enhance their total throughput performance. Featuring highly adsorptive glass fibre fleeces Sartopure® GF Plus filters are the ideal choice for removal of contaminants like colloids, lipids and protein aggregates (Host Cell Protein). They are used for protection of membrane filters, chromatography columns, crossflow systems and other downstream processing equipment to assure efficient purification steps with highest product yields.



MaxiCaps®

MaxiCaps® feature an innovative capsule housing design which improves security, filter handling and ease of use. The unique labelling, the advanced valve design, the broad range of connector styles and filter sizes are key features of MaxiCaps®.

Applications

MaxiCaps® are available for all filter materials. Therefore, MaxiCaps® can be used for a broad range of applications in biopharmaceutical manufacturing and form & filling operations like:

- Sterilising Grade Filtration
- Mycoplasma Retentive Filtration
- Bioburden Reduction
- Prefiltration
- Clarification

Unique Labelling

MaxiCaps® feature a comprehensive and easy to read out labelling on the MaxiCap® housing including:

- Filter Type
- Order Code | Lot-no. | Piece-no.
- Pore-Size or Retention Rating
- Operating Parameters
- Flow Direction Indication

This labelling allows secure identification of each filter and assures traceability of the filter throughout the whole process. Operator errors and filter mishandling as well as filter mix-ups are eliminated. Thereby MaxiCaps® contribute significantly to improve the overall safety of manufacturing processes.

Fluid Containment

The vent design including a double o-ring sealing and an integral hose barb for fluid containment avoid contamination and protect operators in an optimal way. The vent design features a defined open | close position to enhance ease of use.

Flexible Integration

MaxiCaps® are available with a broad range of different connector styles and with various filter sizes to allow for an easy integration into any process.



Cartridges

Cartridges feature the same construction and materials as all our standard filter elements. They are designed for filtration in pilot scale and production. Cartridges are used in stainless steel housings and due to their rigid construction they withstand multiple in-line steam sterilization cycles if required.

Scale-up

Our Sartopore® 2 & Sartobran® P filter elments, for example, are made with the same membranes and materials of construction from the smallest available filter element with 150 cm² | 0.015 ft² to 0.45 m² | 5 ft² up to filter cartridges and MaxiCaps® with 1.8 m² | 18ft² filtration area.

This product selection gives you the opportunity to easily scale-up from R&D laboratory stages to pilot plant and production scale.

Certified Quality

All Sartorius Stedim Biotech filter elements including MaxiCaps® and Cartridges are manufactured according to an ISO 9001:2000 certified Quality Management System. Our manufacturing facilities operate in conformance with cGMP requirements in addition to the ISO standard. Sartorius Stedim Biotech' quality philosophy ensures that our customers receive products and services that meet the strictest quality requirements for reliable operation.

Validation Guides

Our entire range of filter elements are supplied with a quality assurance certificate to assist you in the validation of your manufacturing process. Comprehensive product specific validation packages are available for all Sartorius Stedim Biotech filter elements.

Process Validation

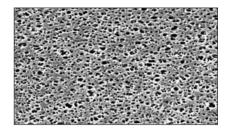
Sartorius Stedim Biotech offers a wide range of validation support services to qualify the use of our filter products for your processes. The Sartorius Stedim Biotech validation service has a proven track record in assisting customers in validating their products and achieving regulatory approval.



Membranefilter

Sartopore® 2

Sterilizing grade pharmaceutical filter with broad chemical compatibility



Applications

- Sterile filtration of parenteral solutions with high or low pH
- Sterile filtration of highly viscous products, e.g. opthlamics
- Sterile filtration of disinfectants
- Sterile filtration of buffers and media
- Mycoplasma removal from serum and cell cuture media (0.1 µm)
- Substerile filtration for enhanced sterility assurance (0.1 μm)

Cartridge Construction

- Protective polypropylene layer
- Asymmetric polyethersulfone membrane
- Polypropylene drainage layer
- Polypropylene outer cage, core and end caps
- Silicone O-rings standard optional EPDM, Viton

Available Pore Size Combinations

0.8 + 0.45 μm 0.45 + 0.2 μm 0.2 + 0.1 μm

Adapter Types

21, 25, 27, 28

Filtration Area

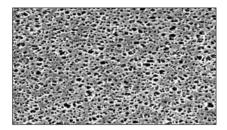
0.3 m² (3.2 ft²) per 5" element 0.6 m² (6.4 ft²) per 10" element

Basic Order Number

544...

Sartopore® 2 XLG

Sterilizing grade pharmaceutical filter with broad chemical compatibility and highest throughputs for media & biological filtration processes



Applications

Sterilizing grade filtration of:

- Plant peptone or yeast supplemented cell culture media
- Serum containing cell culture media
- Other cell culture media used in biotech manufacturing
- Clarified cell culture harvest
- Downstream Intermediates (before & after UF|DF and chromatography steps)

Cartridge Construction

- Protective polypropylene layer
- Asymmetric polyethersulfone membrane
- Polypropylene drainage layer
- Polypropylene outer cage, core and end caps
- Silicone O-rings standard optional EPDM, Viton

Available Pore Size Combinations

 $0.8 + 0.2 \mu m$

Adapter Type

25

Filtration Area

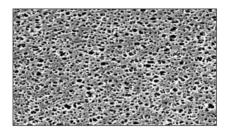
0.8 m² (8.6 ft²) per 10" element

Basic Order Number

544...07G

Sartopore® 2 XLI

Sterilizing grade pharmaceutical filter with broad chemical compatibility and highest throughputs for chemical defined media & Ophthalmics



Applications

Sterilizing grade filtration of:

- Ophthalmic solutions
- Chemically defined cell culture media
- High viscous LVP's
- Any fully chemically defined media
- Biologicals with small Particle spectrum

Cartridge Construction

- Protective polypropylene layer
- Asymmetric polyethersulfone membrane
- Polypropylene drainage layer
- Polypropylene outer cage, core and end caps
- Silicone O-rings standard optional EPDM, Viton

Available Pore Size Combinations

 $0.35 + 0.2 \mu m$

Adapter Type

25

Filtration Area

0.8 m² (8.6 ft²) per 10" element

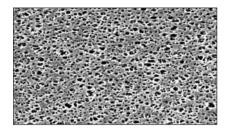
Basic Order Number

544...071

Membranefilter

Sartopore® 2 HF

Sterilizing grade pharmaceutical filter for highest flow rates and broad chemical compatibility



Applications

- Sterilefiltration of Buffers
- Sterilefiltration of low viscous, water based Media
- Water for Injection
- Cleaning and desinfection solutions
- Bulk Pharmaceuticals

Cartridge Construction

- Protective polypropylene layer
- Asymmetric Polyethersulfone membrane
- Polypropylene drainage layer
- Polypropylene outer cage, core and endcaps
- Silicone O-rings standard optional EPDM, Viton

Pore Size:

0.2 µm

Adapter Types

21, 25

Filtration Area:

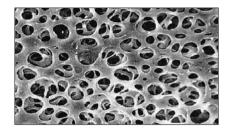
0.8 m² (8.6 ft²) per 10" element

Basic Order Number

544...

Sartobran® P

Sterilizing grade pharmaceutical filter for low unspecific adsorption



Applications

- Sterile filtration of parenteral solutions
- Sterile filtration of vaccines, biologicals and antibiotics
- Sterile filtration of serum and plasma fractions
- Sterile filtration of tissue culture media, diagnostic reagents, therapeutic agents, preparations containing proteins, vitamins and preservatives
- Substerile filtration (0.1 μm)

Cartridge Construction

- Protective polypropylene layer
- Reinforced cellulose acetate membrane
- Reinforced cellulose acetate membrane
- Polypropylene drainage layer
- Polypropylene outer cage, core and end caps
- Silicone O-rings standard optional EPDM, Viton

Available Pore Size Combinations

 $0.65 + 0.45 \, \mu m$

 $0.45 + 0.2 \,\mu m$

 $0.45 + 0.1 \, \mu m$

Adapter Types

21, 25, 27, 28

Filtration Area

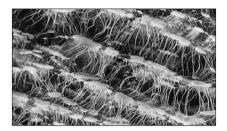
0.3 m^2 (3.2 ft²) per 5" element 0.6 m^2 (6.4 ft²) per 10" element

Basic Order Number

523...P

Sartofluor® GA LG

Pharmaceutical grade hydrophobic PTFE membrane filter



Applications

- Sterile venting of tanks
- Sterile air filtration for filling equipment
- Fermentation air filtration
- Sterile filtration of gases
- Bioreactor inlet and outlet streams
- Sterile filtration of aggressive media and solvents (LG)

Cartridge Construction

- Protective polypropylene layer
- PTFE membrane filter
- Polypropylene drainage layer
- Polypropylene outer cage, core and end caps
- Silicone O-rings standard optional EPDM, Viton

Available Pore Sizes

0.2 μ m (GA) | 0.45 μ m (LG) 0.1 μ m (GA) | 0.2 μ m (LG) 0.1 μ m (LG)

Adapter Type

25 (GA) 25, 28 (LG) 21, 27

Filtration Area

0.375 m² (4.0 ft²) per 5" element (GA) 0.75 m² (8.1 ft²) per 10" element (GA) 0.5 m² (5.4 ft²) per 10" element (LG)

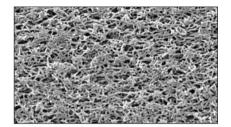
Basic Order Number

518...GA 518...LG

Membranefilter

Sartolon[®]

Sterilizing grade pharmaceutical filter with reinforced Nylon membrane for broad solvent compatibility



Applications

- Sterile filtration of solvents
- Sterile filtration of antibiotics
- Sterile filtration of parenteral solutions
- Sterile filtration of bulk pharmaceuticals

Cartridge Construction

- Protective polypropylene layer
- Reinforced Nylon membrane
- Nylon membrane
- Polypropylene drainage layer
- Polypropylene outer cage, core and end caps
- Silicone O-rings standard optional EPDM, Viton

Available Pore Size Combinations 0.45 + 0.2 µm

Adapter Types

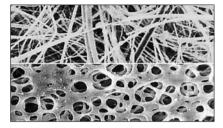
21, 25, 27, 28

Filtration Area 0.6 m² (6.5 ft²) per 10" element

Basic Order Number 510...

Sartoclean® GF

Prefilter for pharmaceutical liquids containing colloids and high bioburdens



Applications

- Prefiltration of serum and plasma fractions
- Prefiltration of biological products and vaccines
- Prefiltration of cell culture media
- Cell removal from fermentation processes
- Clarification prior to column chromatography

Cartridge Construction

- Protective polypropylene layer
- Non-woven glass fiber material
- Reinforced cellulose acetate membrane
- Reinforced cellulose acetate membrane
- Polypropylene drainage layer
- Polypropylene outer cage, core and end caps
- Silicone O-rings, standard optional: EPDM, Viton

Available Pore Size Combinations

3 + 0.8 μm 0.8 + 0.65 μm

Adapter Types

21, 25, 27, 28

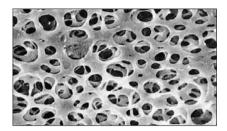
Filtration Area

0.6 m² (6.5 ft²) per 10" element

Basic Order Number 560...

Sartoclean® CA

Pharmaceutical grade membrane prefilter



Applications

- Prefiltration of parenteral solutions
- Prefiltration of serum and plasma
- Biological products and vaccines
- Prefiltration of cell culture media
- Fermentation feed solutions
- Cell removal from fermentation processes
- Clarification prior to column chromatography
- Particle removal in water systems

Cartridge Construction

- Protective polypropylene layer
- Reinforced cellulose acetate membrane(s)
- Polypropylene drainage layer
- Polypropylene outer cage, core and end caps
- Silicone O-rings standard optional EPDM, Viton

Available Pore Sizes

3 + 0.8 μm (double layer) 0.8 + 0.65 μm (double layer) 0.45 μm (single layer) 0.2 μm (single layer)

Adapter Types

21, 25, 27, 28

Filtration Area

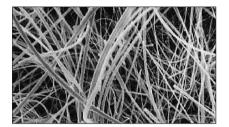
0.74 m² (7.4 ft²) per 10" element

Basic Order Number 562...

Prefilter

Sartopure® PP2

Particle removing polypropylene depth filter



Applications

- Prefiltration of parenteral solutions
- Particle removal from DI water systems
- Particle removal from chemicals and solvents
- Particle removal from air and compressed gases
- Prefiltration of biological solutions

Cartridge Construction

- Protective polypropylene layer
- Multiple polypropylene layers with progressively finer retention ratings
- Polypropylene drainage layer
- Polypropylene outer cage, core and end caps
- Silicone O-rings, standard optional: EPDM, Viton

Available Nominal Retention Ratings

50 µm

 $20 \, \mu m$

8 µm

 $5 \, \mu m$

 $3\;\mu m$

1.2 µm

 $0.65 \mu m$

Adapter Types

21, 25, 27, 28

Filtration Area

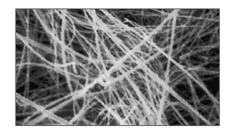
0.6 m² (6.5 ft²) per 10" element

Basic Order Number

559...

Sartopure® GF Plus

Highly adsorptive glassfiber prefilter with outstanding total throughput performance



Applications

- Clarification of fermentation broths and cell culture solutions after cell harvest
- Prefiltration of serumfree or serum containing cell culture media
- Prefiltration of highly viscous solutions
- Prefiltration of serum
- Prefiltration of media with high content of colloids and lipids

Cartridge Construction

- Protective polypropylene layer
- Mutliple non-woven glass fibre layers with progressively finer retention ratings
- Polypropylene drainage layer
- Polypropylene outer cage, core and endcaps
- Silicone O-rings standard optional EPDM, Viton

Available Nominal Retention Ratings

1.2 µm

0.65 µm

Filtration Area

0.6 m² per 10" Element

Basic Order Number

555...

Sartofine® PP

High dirt loading prefilter validated for pharmaceutical applications



Applications

- Particle and cell removal from fermentation feed solutions
- Prefiltration of serum products, tissue culture media, diagnostic sera
- Clarification of solvents
- Particle removal from solvents, acids, bases and chemicals
- Utility filtration for cleaning machine and steam lines
- Capture of DI resin particles from water systems

Cartridge Construction

- 14 mm thick multilayer construction of wound non-woven polypropylene with up to seven progressively finer filter zones
- Polypropylene outer cage, core and end caps
- Silicone O-rings standard optional EPDM, Viton

Available Retention Ratings

40 µm

20 µm

10 μm

5 µm

3 µm

1 μm 0.7 μm

0.5 µm

Adapter Types

00 (knife edge), 03, 05, 07, 08

Filtration Area

0.05 m² (0.54 ft²) surface by 14 mm depth filter material

Basic Order Number

558...

Integrity Testing

Filter Integrity Testing

Sartorius Stedim Biotech offers a broad range of filter integrity test solutions – beginning with our stand-alone units of the Sartocheck family for standard applications up to customized solutions like the WIThin concept and special filter management systems. There are no limits in terms of technical feasibility.

Sartocheck 3 Plus

The stand-alone integrity tester for standard applications. This unit can be used to perform all established integrity test methods. Due to its paper-based concept the requirements regarding 21 CFR part 11 are not applicable.

Sartocheck 4

The state-of-the art integrity tester Sartocheck 4 offers a variety of additional features: Password-protected login function, the definition of individual user rights, an audit trail and a large electronic database for test programs and test results are only some issues that describe the functionalities – in full compliance with 21 CFR part 11.

Sartocheck 4 MultiUnit

Up to four different MultiUnits can be connected to one Sartocheck 4 allowing independent and parallel integrity testing of five filters. This significantly reduces the time required for integrity testing and therefore improves the cost effectiveness.



Filter Management Systems

WIThin Concept

The WIThin concept allows to integrity test the filters inside specific equipment like autoclaves and freeze-dryers without connecting an external integrity tester. The system utilizes the existing hardware and software platforms. The control functions as well as the algorithms are directly integrated into the existing system.

Filter Management System

The concept of the Filter Management System decouples the filter handling procedure from the point-of-use of the filter. The in-place and off-line method saves expensive time and eliminates the risk of integrity test failures before production runs.



Biotech Services

Our capabilities are your key to success.

Source all your needs from one reliable partner for process optimization, customized validation and regulatory support, substantiated by practical training courses and instrument services.

We are aware of our responsibilities toward the success of your business, and take them seriously. That's why we are rapidly deployable and globally available. You can expect the very best in science-driven consulting service, maximum regulatory expertise by our specialists, fast turnaround, on-site support and globally valid standards from Sartorius Stedim Biotech. But don't take our word for it. We invite you to see for yourself. Count on the people who know your industry inside and out: Sartorius Stedim Biotech.



DISCOVER®

Our audit and survey services:

- Compliance audits
- Regulatory inspection readiness
- Plant Process surveys
- Validation surveys
- Quality system surveys
- Technical studies

INCREASE®

Our optimization services:

- Corrective actions guidance
- Process optimization and development support
- Design review and technology transfer
- Documentation and submittal optimization
- Regulatory guidance

CONFIDENCE®

Our validation services:

- Validation designs
- Pre-approval inspection preparation
- Post-approval change support
- CFR 21 Part 11 GAMP compliance
- Regulatory liaison
- Equipment qualification
- Filter Cleaning Process validation
- Risk assessment support
- Grouping support
- Extractables Leachables testing for filters, fluid management systems and other polymer-based process components like tubing, gaskets, stoppers.

EXPAND®

Our training and seminar services:

- FDA risk-based approach
- Regulatory inspection
- CFR 21 Part 11 GAMP
- Aseptic processing
- Upstream Downstream processing
- Process validation
- Cell culture Fermentation
- Sterilization and integrity testing
- Quality control and quality assurance

Expore your possibilities – we continue to lead and innovate in the field of services to increase the added value to the biopharmaceutical and pharmaceutical industry.

Visit our website www.sartorius-stedim.com



Ordering information

Standard cartridges

Cartridge Type	Adapter Type or MaxiCap (■■)	Pore Size µm	1-high (10")	2-high (20")	3-high (30")	4-high (40")
Sartobran P	21, 25, 27, 28, 13	0.45 0.2 0.1	523 06D1 P 523 07H1 P 523 58H1 P	523 06D2 P 523 07H2 P 523 58H2 P	523 06D3 P 523 07H3 P 523 58H3 P	
Sartopore 2	21, 25, 27, 28, 13	0.45 0.2 0.1	544 06G1 544 07H1 544 58K1	544 06G2 544 07H2 544 58K2	544 06G3 544 07H3 544 58K3	
Sartopore 2 HF	25	0.2	544 07A1 HF	544 07A2 HF	544 AA1 HF	
Sartopore 2 XLG	25, 13	0.2	544 07G1	544 07G2	544 07G3	
Sartopore 2 XLI	25, 13	0.2	544 0711	544 0712	544 0713	
Sartolon	21, 25, 28, 13	0.2	510 07H1	510 07H2	510 07H3	
Sartofluor GA	25, 13	0.2 0.1	518 07T1 GA 518 58T1 GA	518 07T2 GA 518 58T2 GA	518 07T3 GA 518 58T3 GA	
Sartofluor LG	25, 28, 13	0.45 0.2 0.1	518 06T1 LG 518 07T1 LG 518 58T1 LG	518 06T2 LG 518 07T2 LG 518 58T2 LG	518 06T3 LG 518 07T3 LG 518 58T3 LG	
Sartoclean CA	21, 25, 27, 28, 13	0.8 0.65 0.45 0.2	562 04E1 562 05G1 562 06A1 562 07A1	562 04E2 562 05G2 562 06A2 562 07A2	562 04E3 562 05G3 562 06A3 562 07A3	
Sartoclean GF	21, 25, 27, 28, 13	0.8 0.65	560 04E1 560 05G1	560 04E2 560 05G2	560 04E3 560 05G3	
Sartopure PP2	21, 25, 27, 28, 13	50 20 8 5 3 1.2 0.65	559 50P1 559 20P1 559 01P1 559 42P1 559 02P1 559 03P1 559 05P1	559 50P2 559 20P2 559 01P2 559 42P2 559 02P2 559 03P2 559 05P2	559 50P3 559 20P3 559 01P3 559 42P3 559 02P3 559 03P3 559 05P3	559 50P4 559 20P4 559 01P4 559 42P4 559 02P4 559 03P4 559 05P4
Sartopure GF Plus	21, 25, 27, 28, 13	1.2 0.65	555 03P1 555 05P1	555 03P2 555 05P2	555 03P3 555 05P3	555 03P4 555 05P4
Sartofine PP	00, 03, 05, 07, 08	40 20 10 5 3 1 0.7 0.5	558	558 40W2 558 20W2 558 10W2 558 42W2 558 02W2 558 03W2 558 05W2 558 06W2	558 40W3 558 20W3 558 10W3 558 42W3 558 02W3 558 03W3 558 05W3 558 06W3	558 40W4 558 20W4 558 10W4 558 42W4 558 02W4 558 03W4 558 05W4 558 06W4

[•] Please replace the blanks with the appropriate two-letter combination for the adapter type or MaxiCap.

5" cartridges

Cartridge Type	Pore Size	Order Number
Sartobran P	0.2 μm	5232507H0P
	0.1 μm	5232558H0P
Sartopore 2	0.2 μm	5442507H0
•	0.1 μm	5442558K0
Sartofluor GA	0.2 μm	5182507T0GA

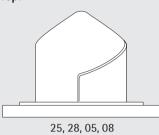
Ordering information

How to order: Sartobran P, Adapter 25, 0.2 μ m, 10"

Cartridge Type 5 2 3 Sartobran P 5 4 4 Sartopore 2 5 1 0 Sartolon 5 1 8 Sartofluor GA LG 5 6 2 Sartoclean CA 5 6 0 Sartoclean GF 5 5 9 Sartopure PP2 5 5 5 Sartopure GFPlus 5 5 8 Sartofine PP	Pore Size Final Filter 7 0 = 70 μm 5 0 = 50 μm 4 0 = 40 μm 2 0 = 20 μm 1 5 = 15 μm 1 0 = 10 μm 0 1 = 8 μm 4 2 = 5 μm 0 2 = 3 μm 0 3 = 1.20 μm 0 4 = 0.80 μm 0 5 = 0.65 μm 0 7 = 0.20 μm 5 8 = 0.10 μm	O-Rings Standard Car - Silico - E EPDM - V Viton	ble e 2) tridges ne
5 2 3		Pore Size Prefilter A Single membrane Only polypropylene layer Only one PTFE (Teflon®) membrane W Multilayer (Sartofine) 3 0.80 µm 0 0.65 µm 1 0.45 µm 0.35 µm C 0.20 µm	Application P Pharmaceutical grade G A Optimized for gas filtration L G Optimized for liquid filtration H F High Flow

Cartridges Adapter

Top:

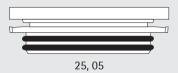


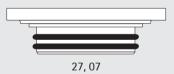


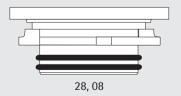


Botton:









MaxiCaps® Connector



S Connector 11/2" sanitary flange Tri-Clamp



O Connector 1/2" single stepped hose barb



F Connector 3/4" sanitary flange Tri-Clamp



B Connector 3/4"–1" multiple stepped hose barb



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